

## One Flute "O" Upcut Spirals For cutting hard plastics



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Hard Brittle Plastics: 200 IPM
- Solid Surface: 100-180 IPM

### End Point: Finish Quality

- End Point Style: Crescent
- Optimized for excellent bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS677	1/16	1/4	1/8	2	21°
RS690	1/16	1/4	1/4	2	21°
RS678	1/8	1/4	1/8	2	21°
RS691	1/8	1/4	1/4	2	21°
RS679	1/8	1/2	1/8	2	21°
RS692	1/8	1/2	1/4	2	21°
RS693	5/32	9/16	1/4	2	21°
RS657	3/16	3/8	3/16	2	21°
RS694	3/16	3/8	1/4	2	21°
RS695	3/16	5/8	1/4	2	21°
RS696	7/32	3/4	1/4	2-1/2	21°
RS697	1/4	3/4	1/4	2-1/2	21°
RS698	1/4	1-1/4	1/4	3	21°
RS658	1/4	3/8	1/4	2	21°
RS699	3/8	1-1/8	3/8	3	21°