

## Two Flute Upcut Router Bits

For cutting hard plastics and aluminum



### Material: Feed Rates

- Fiber Reinforced Plastics: 150 IPM
- Solid Surface: 150-200 IPM
- Aluminum: 150 IPM

### End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent bottom finish.

All measurements are in inches unless otherwise specified.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS780	1/8	1/2	1/4	2	30°
RS781	5/32	9/16	1/4	2	30°
RS782	3/16	5/8	1/4	2	30°
RS783L	3/16	5/8	1/4	2	30°
RS784	7/32	5/8	1/4	2-1/2	30°
RS383	1/4	3/4	1/4	2-1/2	30°
RS788L	1/4	3/4	1/4	2-1/2	30°
RS785	9/32	3/4	3/8	2-1/2	30°
RS786	5/16	13/16	3/8	2-1/2	30°
RS386	3/8	7/8	3/8	2-1/2	30°
RS787	7/16	1	1/2	3	30°
RS389	1/2	1	1/2	3	30°