

Three Flute Compression Router Bits



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 500-1600 IPM
- Hardwoods: 500-1500 IPM
- Softwood Plywood: 700-1800 IPM
- Hardwood Plywood: 700-1600 IPM
- Laminated Plywood: 700-1600 IPM
- Raw MDF & Particleboard: 600-1200 IPM
- Laminated Particleboard & MDF: 700-1800 IPM

Finish Quality

- Optimized for excellent finish on top & bottom.

| Part No. | Hole Diameter | Edge Length | Shank Size | Overall Length | Helix Angle |
|----------|---------------|-------------|------------|----------------|-------------|
| RS510 | 3/8 | 1-1/8 | 3/8 | 3 | 30° |
| RS511 | 1/2 | 1-1/8 | 1/2 | 3 | 30° |
| RS512 | 1/2 | 1-5/8 | 1/2 | 3-1/2 | 30° |
| RS513 | 3/4 | 2 | 3/4 | 4 | 30° |