

One Flute Compression Router Bits



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 100-600 IPM
- Hardwoods: 100-600 IPM
- Softwood Plywood: 100-600 IPM
- Hardwood Plywood: 100-600 IPM
- Laminated Plywood: 100-600 IPM
- Raw MDF & Particleboard: 100-500 IPM
- Laminated Particleboard: 100-600 IPM

Finish Quality

- Optimized for excellent finish on top & bottom.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS500	1/8	3/8	1/4	2-1/2	30°
RS501	3/16	5/8	1/4	2-1/2	30°
RS279	1/4	7/8	1/4	2-1/2	30°
RS283	3/8	1-1/8	3/8	3	30°
RS504	1/2	1	1/2	3	30°
RS506	1/2	1-1/8	1/2	3	30°
RS286	1/2	1-3/8	1/2	3-1/2	30°
RS289	1/2	1-5/8	1/2	3-1/2	30°
RS339L	1/2	1-5/8	1/2	3-1/2	30°
RS508	5/8	2-1/4	5/8	4	30°
RS509	3/4	2	3/4	4	30°