

## Two Flute "O" Downcut Low Helix

For cutting soft and hard plastics



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Solid Surface: 150 IPM
- Hard Brittle Plastics: 275 IPM
- Soft Ductile Plastics: 300 IPM

### End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent top finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS460	1/4	3/8	1/4	2-1/2	11°
RS461	1/4	3/4	1/4	2-1/2	11°
RS462	3/8	1	3/8	3	11°
RS463	1/2	1-1/8	1/2	3-1/2	11°