

Two Flute "O" Upcut Low Helix

For cutting soft and hard plastics



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Soft Ductile Plastics: 275 IPM
- Hard Brittle Plastics: 250 IPM
- Solid Surface: 150 IPM

End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS420	1/4	3/8	1/4	2-1/2	11°
RS421	1/4	3/4	1/4	2-1/2	11°
RS422	3/8	1	3/8	3	11°
RS423	1/2	1-1/8	1/2	3-1/2	11°