

## One Flute Upcut Router Bits



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Softwoods: 150-300 IPM
- Hardwoods: 150-300 IPM
- Raw MDF & Particleboard: 150-300 IPM

### End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent bottom finish.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS299	1/8	1/2	1/4	2	30°
RS315	3/16	3/4	1/4	2	30°
RS318	1/4	7/8	1/4	2-1/2	30°
RS319	1/4	1	1/4	2-1/2	30°
RS321	5/16	1-1/8	5/16	3	30°
RS322	3/8	1-1/8	3/8	3	30°
RS323	1/2	1-1/8	1/2	3	30°

## One Flute Upcut Router Bits For cutting hard plastics and aluminum

### Material: Feed Rates

- Fiber Reinforced Plastics: 100 IPM
- Aluminum: 150 IPM

### End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent bottom finish.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS680	1/8	1/2	1/4	2	30°
RS681	5/32	9/16	1/4	2	30°
RS682	3/16	5/8	1/4	2	30°
RS683	7/32	5/8	1/4	2-1/2	30°
RS684	1/4	3/4	1/4	2-1/2	30°
RS685	9/32	3/4	3/8	2-1/2	30°
RS686	5/16	13/16	3/8	2-1/2	30°
RS687	3/8	7/8	3/8	2-1/2	30°
RS688	7/16	1	1/2	3	30°
RS689	1/2	1	1/2	3	30°