

Mold and Die

CONTENTS

BASE COATINGS

ENDMILLS

MOLD & DIE

ESX

ASX

THREADMILLS

BURS



ROUGHING ENDMILL NECKED

ODxLOCxShankODxOAL	No. of Flutes	TiALN Part No.	Under Cut Neck
1/8 x 5/32 x 1/8 x 1-1/2	4	ES326-0001	.115 x 3/8
3/16 x 1/4 x 3/16 x 2	4	ES326-0002	.175 x 1/2
1/4 x 5/16 x 1/4 x 2-1/2	4	ES326-0003	.230 x 1/2
5/16 x 3/8 x 5/16 x 2-1/2	4	ES326-0004	.288 x 1/2
3/8 x 7/16 x 3/8 x 2-1/2	4	ES326-0005	.345 x 1/2
7/16 x 1/2 x 7/16 x 3	4	ES326-0006	.403 x 9/16
1/2 x 9/16 x 1/2 x 3	4	ES326-0007	.460 x 5/8
5/8 x 3/4 x 5/8 x 3-1/2	4	ES326-0008	.575 x 3/4
3/4 x 13/16 x 3/4 x 4	4	ES326-0009	.710 x 7/8

Tolerances:

D1: .0393 to .3937	- .0005 - .0011
D1: .1182 to .2362	- .0007 - .0014
D1: .2362 to .3937	- .0009 - .0018
D1: .3938 to .7086	- .0012 - .0023
D1: .7087 to 1.181	- .0015 - .0028
D2: h6	
D3: ± .003	
L1: ± .060	

R: .0393 to .3937	- .0002 - .0008
R: .1182 to .2362	- .0003 - .0011
R: .2362 to .3937	- .0005 - .0013
R: .3938 to .7086	- .0006 - .0016
R: .7087 to 1.181	- .0007 - .0020
L2: + .030 - .000	
L3: + .020 - .010	

