

## Four Flute Compression Router Bits



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Softwoods: 500-1600 IPM
- Hardwoods: 500-1500 IPM
- Softwood Plywood: 700-2400 IPM
- Hardwood Plywood: 700-2200 IPM
- Laminated Plywood: 700-2200 IPM
- Raw MDF & Particleboard: 600-1600 IPM
- Laminated Particleboard & MDF: 700-2400 IPM

### Finish Quality

- Optimized for excellent finish on top & bottom.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS975	1/2	1	1/2	3	30°
RS977	1/2	1-1/8	1/2	3	30°
RS979	1/2	1-3/8	1/2	3-1/2	30°
RS981	1/2	1-5/8	1/2	4	30°
RS983	5/8	2-1/4	5/8	5	30°
RS985	3/4	1-7/8	3/4	4	30°
RS987	3/4	2-1/2	3/4	5	30°