

Four Flute Hybrid Router Bits Rougher/Finisher Compression Spirals



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 1000-1800 IPM
- Hardwoods: 1000-1800 IPM
- Softwood Plywood: 1200-3000 IPM
- Hardwood Plywood: 1200-2800 IPM

- Laminated Plywood: 1200-2800 IPM
- Raw MDF & Particleboard: 1000-2000 IPM
- Laminated Particleboard & MDF: 1200-3000 IPM

Finish Quality

- Optimized for excellent top & bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS989	1/2	1	1/2	3	30°
RS991	1/2	1-1/8	1/2	3	30°
RS993	1/2	1-3/8	1/2	3-1/2	30°
RS995	1/2	1-5/8	1/2	4	30°
RS997	5/8	2-1/4	5/8	5	30°
RS998	3/4	1-7/8	3/4	4	30°
RS999	3/4	2-1/2	3/4	5	30°

Rougher/Finisher Hybrid = flutes with chipbreaker design (180°apart) and 2 flutes with a standard (straight) design (180°apart).