

One Flute Mortise Compression



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 100-600 IPM
- Hardwoods: 100-600 IPM
- Softwood Plywood: 100-600 IPM
- Hardwood Plywood: 100-600 IPM

- Raw MDF & Particleboard: 100-500 IPM
- Laminated Plywood: 100-600 IPM
- Laminated Particleboard: 100-600 IPM

Finish Quality

- Optimized for excellent finish on top & bottom.

Part No.	Hole Diameter	Edge Length	Upcut Edge Length	Shank Size	Overall Length	Helix Angle
RS520	1/4	7/8	.175	1/4	2-1/2	30°
RS411	3/8	7/8	.188	3/8	3	30°
RS413	1/2	7/8	.200	1/2	3	30°
RS412L	1/2	7/8	.200	1/2	3	30°
RS521	1/2	1-5/8	.200	1/2	3-1/2	30°