

## Two Flute Chipbreaker Router Bits Finisher Upcut Spirals - High Impact



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Softwoods: 400-1500 IPM
- Hardwoods: 400-1200 IPM
- Hardwood Plywood: 400-1200 IPM
- Softwood Plywood: 400-1400 IPM
- Raw MDF & Particleboard: 400-1000 IPM

### End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS959	3/8	1-1/8	3/8	3	30°
RS961	1/2	1-1/8	1/2	3	30°
RS963	1/2	1-5/8	1/2	3-1/2	30°
RS965	1/2	2-1/8	1/2	4	30°