

Two Flute Compression Router Bits For Standard Cutting



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 400-1200 IPM
- Hardwoods: 400-1000 IPM
- Softwood Plywood: 400-1200 IPM
- Hardwood Plywood: 400-1000 IPM

- Laminated Plywood: 400-1000 IPM
- Raw MDF & Particleboard: 400-800 IPM
- Laminated Particleboard & MDF: 400-1200 IPM

Finish Quality

- Optimized for excellent finish on top & bottom.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS260	1/4	7/8	1/4	2-1/2	30°
RS291	3/8	1-1/8	3/8	3	30°
RS212	3/8	1-1/4	3/8	3	30°
RS290	1/2	1	1/2	3	30°
RS293	1/2	1-1/8	1/2	3	30°
RS213	1/2	1-5/16	1/2	3	30°
RS292	1/2	1-3/8	1/2	3-1/2	30°
RS295	1/2	1-5/8	1/2	4	30°
RS298	5/8	1-5/8	5/8	4	30°
RS294	5/8	2-1/4	5/8	5	30°
RS297	3/4	1-7/8	3/4	4	30°
RS215	3/4	2	3/4	4	30°
RS270	3/4	2-1/2	3/4	5	30°

Two Flute Compression Router Bits For High Wear Cutting

Material: Feed Rates

- Raw MDF & Particleboard: 400-800 IPM
- Laminated Particleboard & MDF: 400-1200 IPM

Finish Quality

- Optimized for excellent finish on top & bottom.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS911*	3/8	7/8	3/8	3	30°
RS915*	1/2	7/8	1/2	3	30°
RS917	1/2	1-1/4	1/2	3	30°
RS919	1/2	1-3/8	1/2	3-1/2	30°
RS921	1/2	1-5/8	1/2	3-1/2	30°