

## One Flute "O" Downcut Spirals (Metric) For cutting soft and hard plastics



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Soft Ductile Plastics: 150 IPM
- Hard Brittle Plastics: 150 IPM
- Solid Surface: 100-180 IPM

### End Point: Finish Quality

- End Point Style: Crescent
- Optimized for excellent top finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS848	2mm	8mm	3mm	50mm	22°
RS849	2mm	8mm	6mm	64mm	22°
RS850	2.5mm	8mm	2.5mm	50mm	22°
RS851	2.5mm	8mm	6mm	64mm	22°
RS852	3mm	8mm	3mm	50mm	22°
RS853	3mm	8mm	6mm	64mm	22°
RS854	3mm	12mm	3mm	64mm	22°
RS855	3mm	12mm	6mm	64mm	22°
RS856	4mm	8mm	4mm	64mm	22°
RS857	4mm	12mm	4mm	64mm	22°
RS858	4mm	20mm	4mm	64mm	22°
RS859	4mm	20mm	6mm	64mm	22°
RS860	4mm	30mm	4mm	64mm	22°
RS861	5mm	16mm	5mm	64mm	22°
RS862	5mm	16mm	6mm	64mm	22°
RS863	5mm	30mm	5mm	64mm	22°
RS864	6mm	8mm	6mm	64mm	22°
RS865	6mm	12mm	6mm	64mm	22°
RS866	6mm	20mm	6mm	64mm	22°
RS867	6mm	30mm	6mm	76mm	22°
RS868	6mm	38mm	6mm	76mm	22°
RS869	8mm	25mm	8mm	64mm	22°
RS870	8mm	38mm	8mm	76mm	22°
RS871	10mm	30mm	10mm	76mm	22°